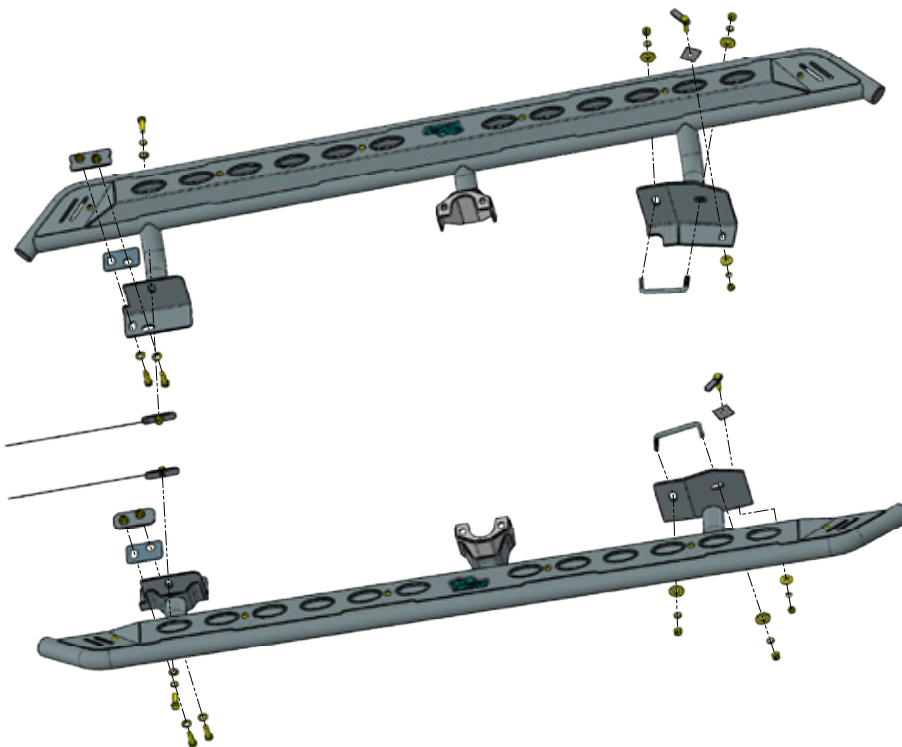




INSTALLATION GUIDE

SS077JT

RAID SIDE STEPS
TO SUIT JEEP GLADIATOR JT 2019+



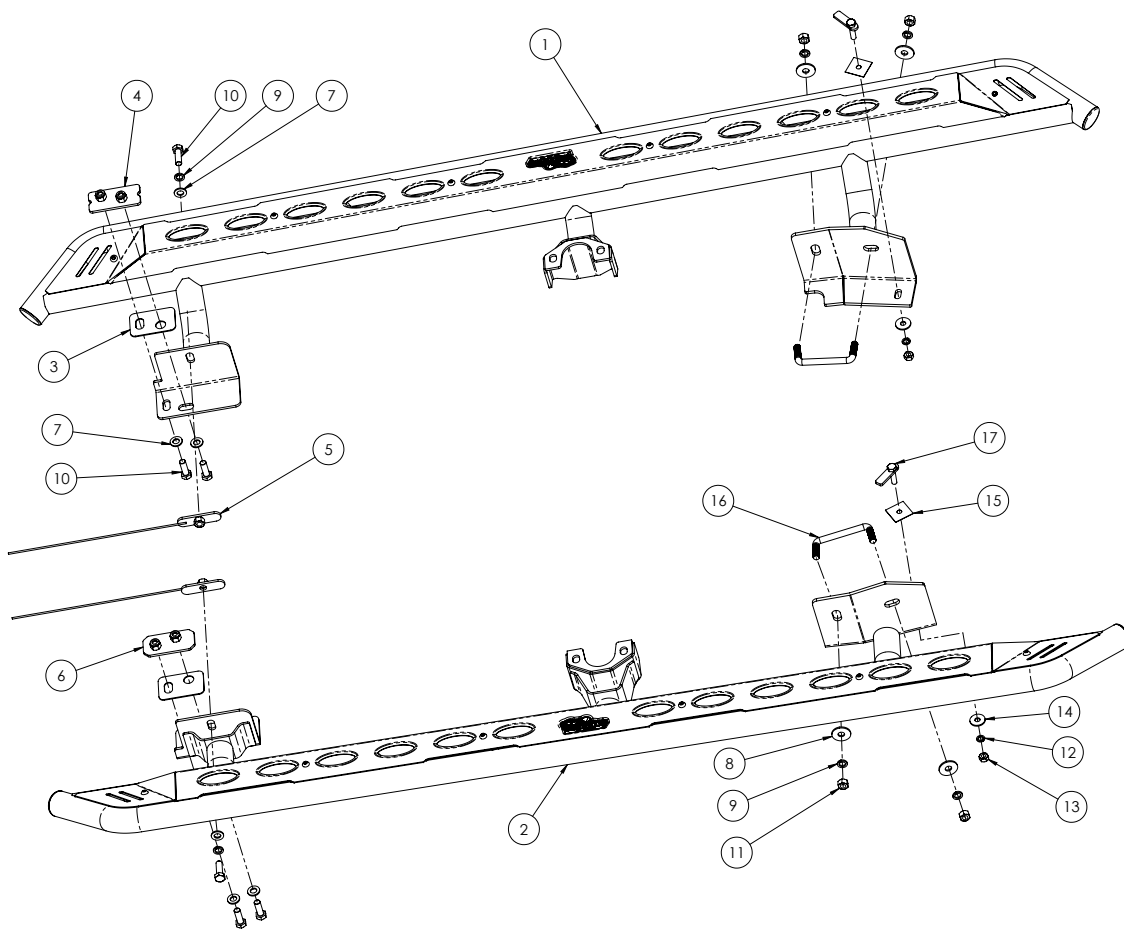
- Installation time: Approximately 1 hour

SS077JT/130721

NOTE: This product has been tested for air bag compatibility and therefore the mounting system *MUST NOT* be modified

IMPORTANT: Installations should only be done by a qualified person and it is the responsibility of this person to ensure correct fitment.

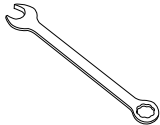




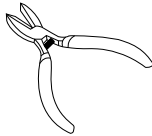
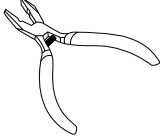
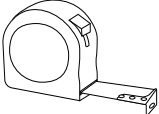
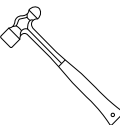

Parts List



Part	Quantity
1. Rock Slider Assembly (LHS)	1
2. Rock Slider Assembly (RHS)	1
3. Spacer Tab	2
4. Double Nut on Plate (M12 Nyloc Nut) (102x51-41-5)	1
5. Nut on Plate (M12 Hex Nut)(86x22-43-5/3x355)	2
6. Double Nut on Plate (M12 Nyloc Nut) (102x51-41-5)	1
7. Flat Washer M12 (12x24x2.5mm)	6
8. Flat Washer M12 (12x37x3mm)	4
9. Spring Washer M12	6
10. Hex Head Bolt (Full Thread) M12x35	6
11. Hex Nut M12	4
12. Spring Washer M10	2
13. Hex Nut M10	2
14. Flat Washer M10 (10x30x2.5mm)	2
15. PVC Bolt Holder Clip 10 (0.7*40*40)	2
16. U-bolt M12x1.75 Hole Distance 112mm, Height 50mm, Thread Length 32mm, Bend Angle 101°	2
17. T-bolt (Hex Head Bolt M10x40) (60x16-15-5)	2



Tools Required

<p>Metric and Imperial Spanner Set</p> 	<p>Metric and Imperial Socket Set</p> 	<p>Screw Driver Set</p> 	<p>Metric Allen Key Set</p> 	<p>Tension Wrench</p> 
<p>Side Cutters</p> 	<p>Pliers</p> 	<p>Tape Measure</p> 	<p>Hammer</p> 	<p>PPE</p> 

Bolt Tension Chart

Grade	TORQUE	BOLT SIZE				
		M6 x 1	M8 x 1.25	M10 x 1.25	M12 x 1.25	M14 X 1.5
8.8	Nm	10.5	25	49	88	140
	ft/lb	7.7	18	36	64	103



1. Before installation confirm side step application is compatible with your vehicle make, model, and year.

2. Remove factory side step if fitted 8 x M6 Nuts and 4 x M8 Bolts.



3. Remove 2 x M10 nuts from body mount area.



4. Loosen centre and rear body mount.

NOTE: Do not remove.



5. Forward of the gearbox cross member, place nut plate outside of the chassis as shown.

Insert nut plates into chassis through elongated holes forward of the gearbox cross member and align with holes under chassis.



6. Lift side step into position locating the two body mount bolts and reuse factory nuts.



7. Insert U-bolt into front hole of rear mount and feed through to second hole.



8. Secure front mount to underside of chassis using 2 X M12 bolts.



9. Feed nut plate on wire through the hole behind the front mount, align with chassis mount side hole and use M10 bolt to secure.



10. Tighten all nuts and mounts.

